

**ATTN: MICHAEL,**

## **Fabric Outsole Process**

### **DESCRIPTION PER PICTURES**

#### **First Process**

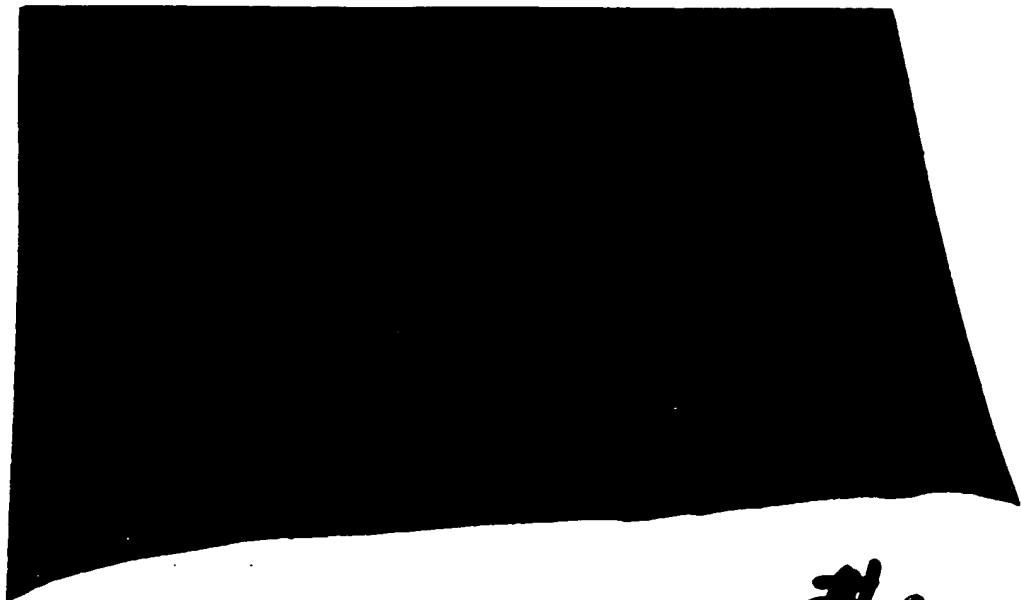
- 1) NON WOVEN FABRIC AS PIC #1 WL B CUT TO FIT THE PIC #2 MOLD ( 4 PCS – 2 PRS PER MOLD F/NOW, PROD MIGHT B DIFF WHICH WL B ADJUSTED IF NEEDED ).
- 2) F/PROD THE MOLD WL HV POINTED NEEDLES IN 4 CORNERS OF EA PC TO HOLD THE FABRIC IN POSITION ( NOT AS THE PIC #3 DONE BY TAPE).
- 3) BTM PART OF THE MOLD IS DENTED W/TINY DIAMOND SHAPE EMBOSS. ( OR DESIGN ) ON IT.
- 4) TOP PART OF THE MOLD AS PIC #4. TOP N BTM OF THE MOLD GET HEAT UP TO 120°C.
- 5) PRESS TOP N BTM TOGETHER THEN INJECTED TPR TO SHAPE THE BTM. IT WL TAKE ABOUT 1 MINUTE. THEN TAKE OFF THE PC FM THE MOLD AS PIC #5.
- 6) CUT OFF THE EXCESS MTL BY THE SHAPE AS PIC #6.

**ABV PROCESS R DONE BY THE FIRST SET OF MOLD.**

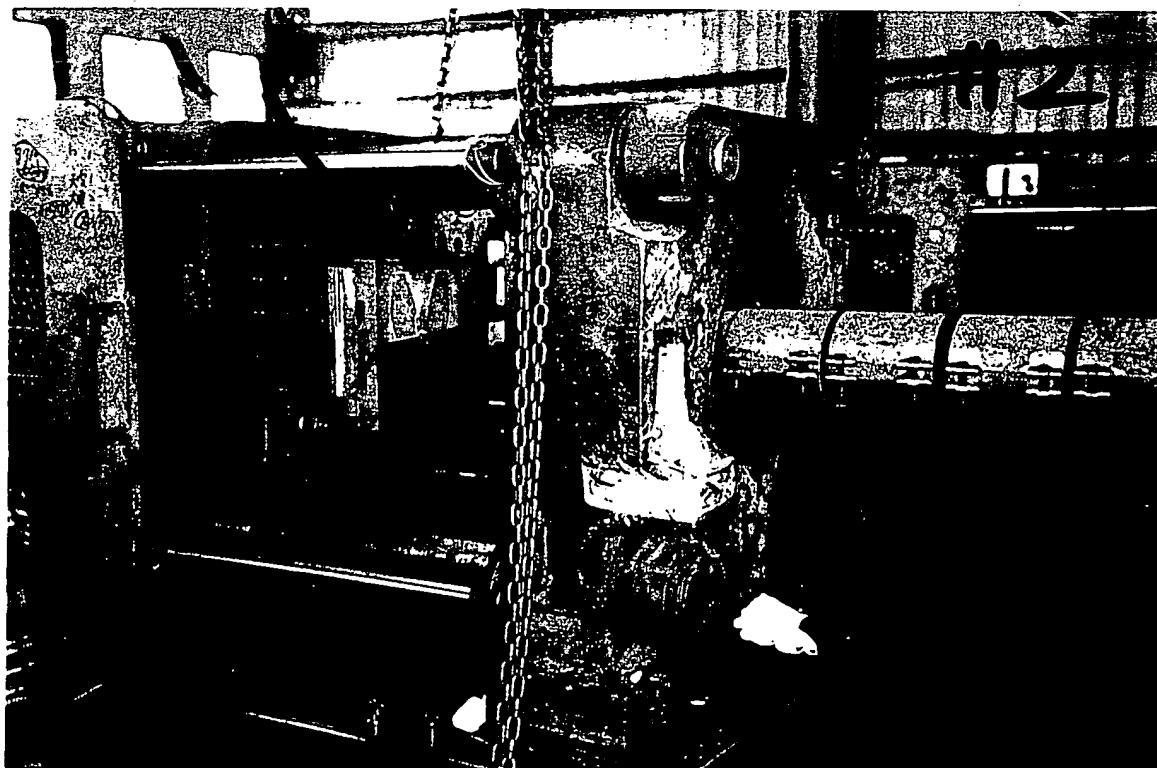
#### **Second Process**

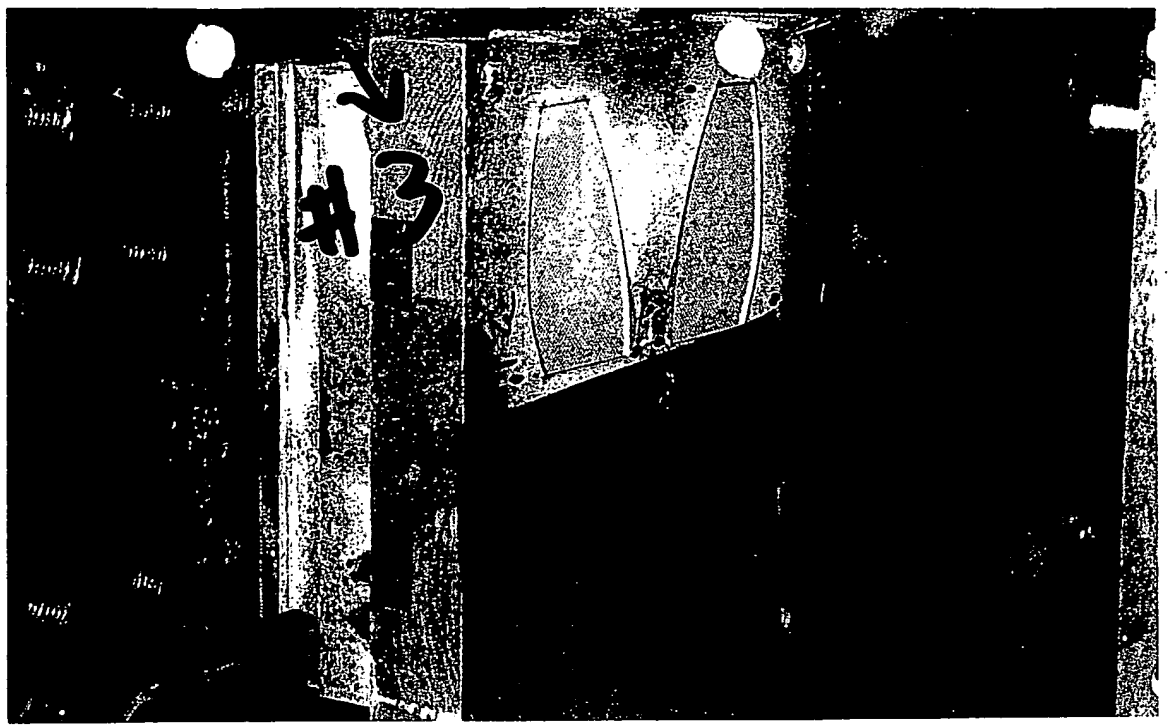
- 7) HEAT UP THE 2<sup>ND</sup> SET OF THE MOLD TO 160-170°C.
- 8) INSERT THE CUT PC W/THE NON WOVEN SIDE FACING THE BTM OF MOLD FIRST AS PIC #7-1 N PIC #7-2.
- 9) COLSE UP THE TOP OF THE 2<sup>ND</sup> SET OF MOLD AS PIC #8-1.
- 10) MOVED N RAISED THE CLOSED UP MOLD TO FACE THE INJECTING HOLE AS PIC #8-2. THEN TPR WL B INJECTED INTO THE MOLD AS PIC#9. IT WL NEED 6 MINUTES TO COOL N TAKE THE BTM OUT AS PIC #10.
- 11) TRIM N CUT OFF THE EXCESS PART OF THE TPR BTM ON THE SURFACE.
- 12) THEN IT'S DONE.

**F/STITCH N TURN SLIPPER WOULD BE BETTER OFF W/3 PCS MOLD.  
W/FRAYING EDGE WL B OK. BUT F/THIS TYPE OF BTM WE HV TO  
USE 2 SETS OF MOLD ( 4 PCS MOLD ) WL BE BETTER N EASIER FOR  
PROD N W/CLEAN EDGE.**



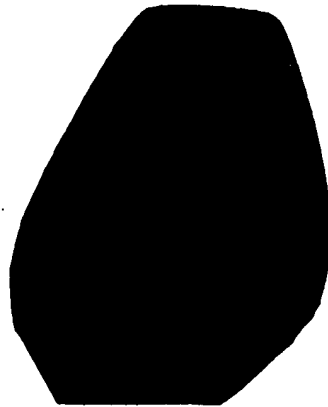
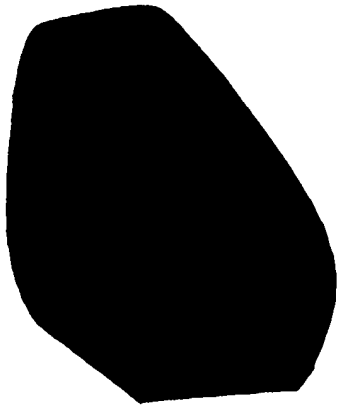
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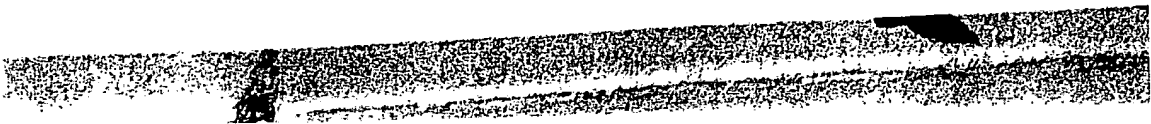


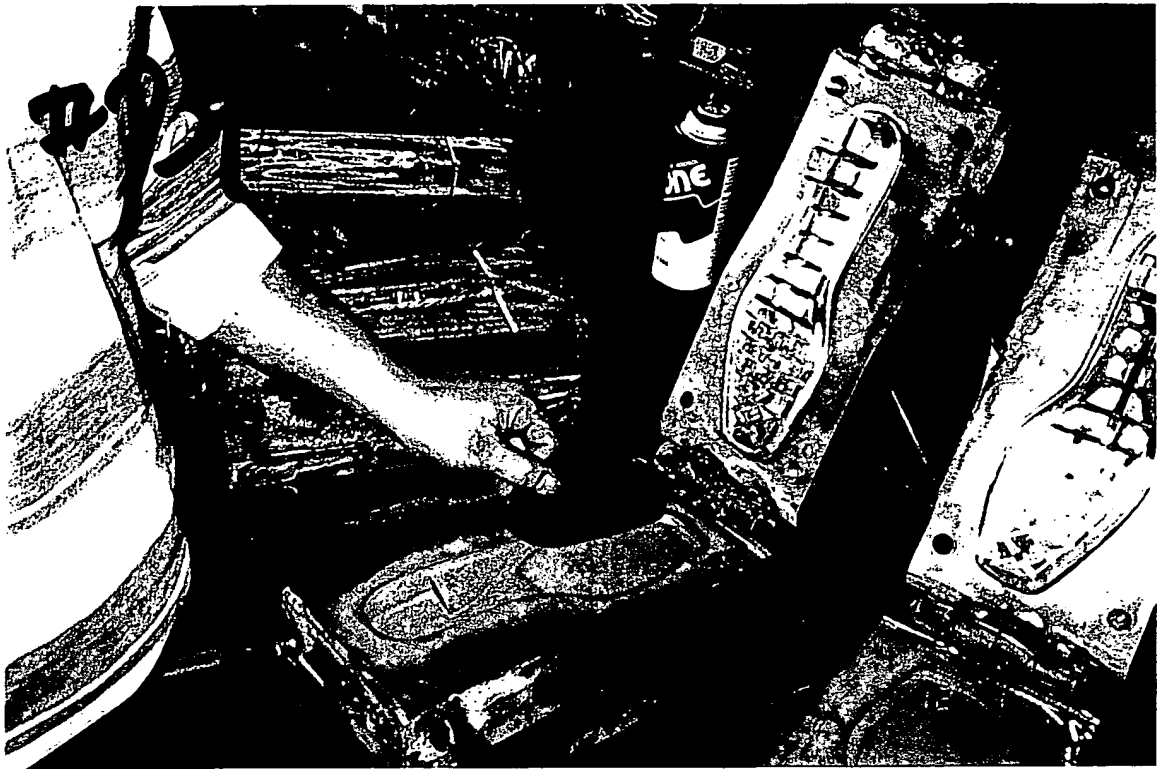


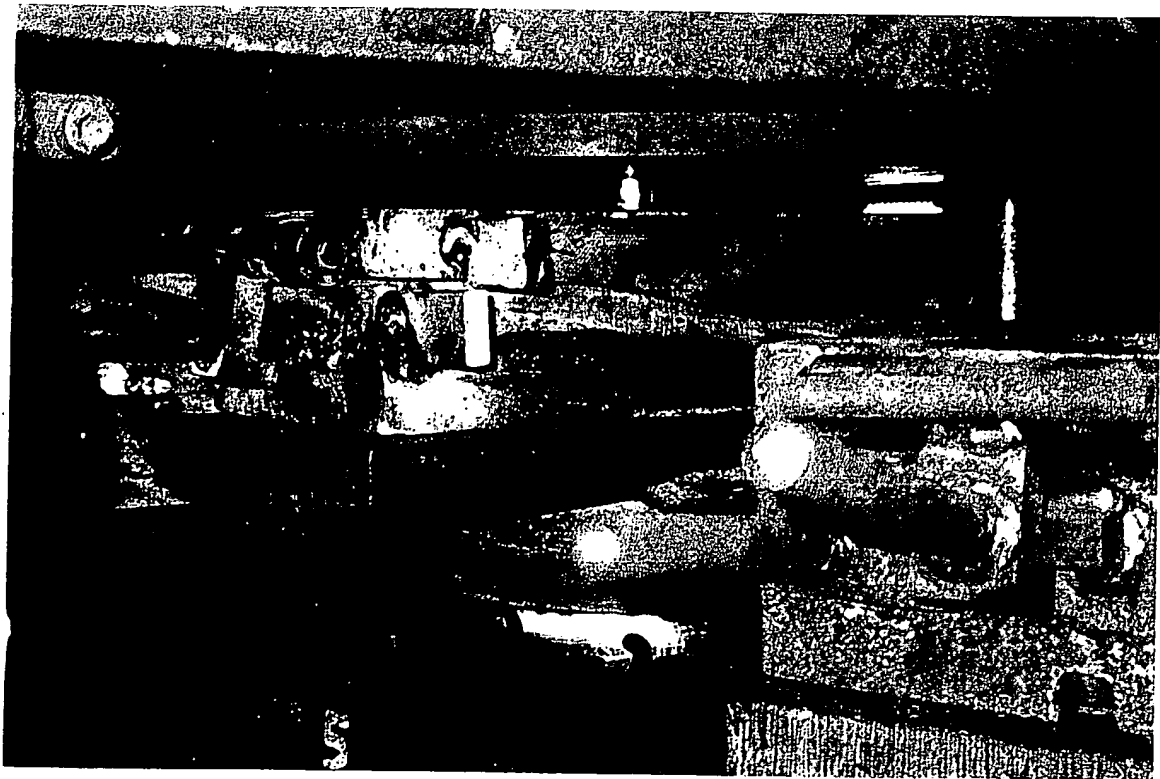
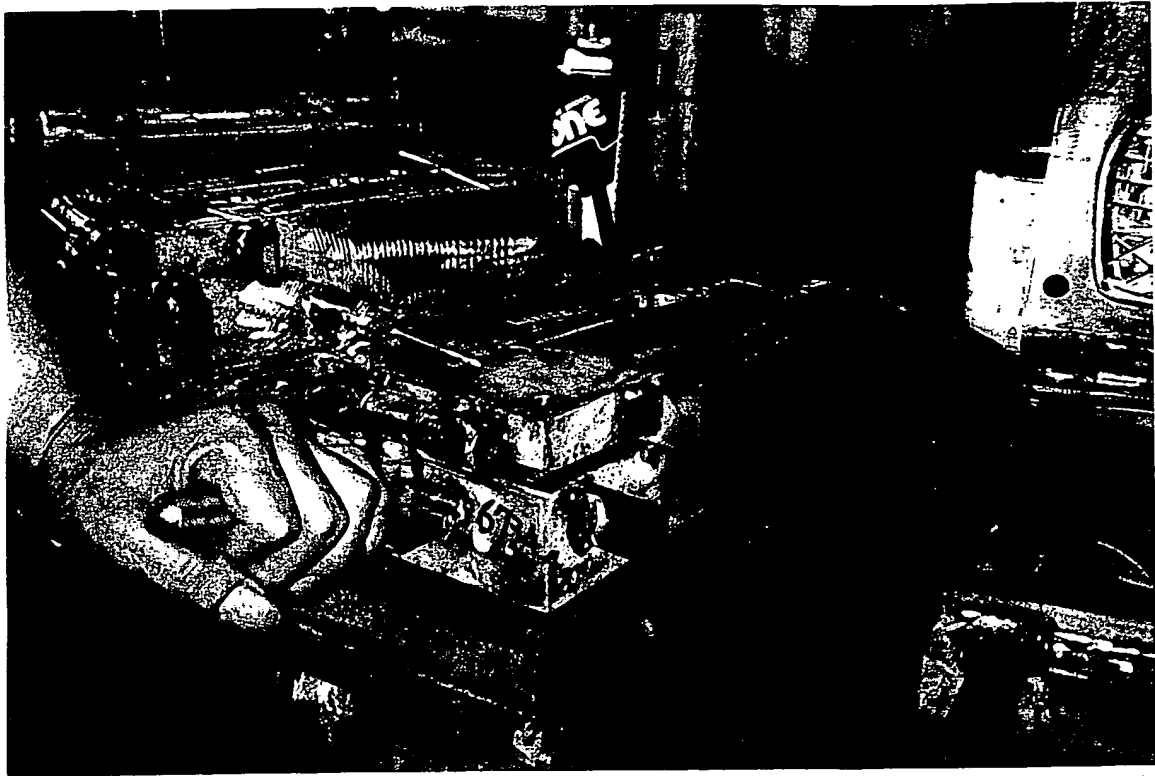
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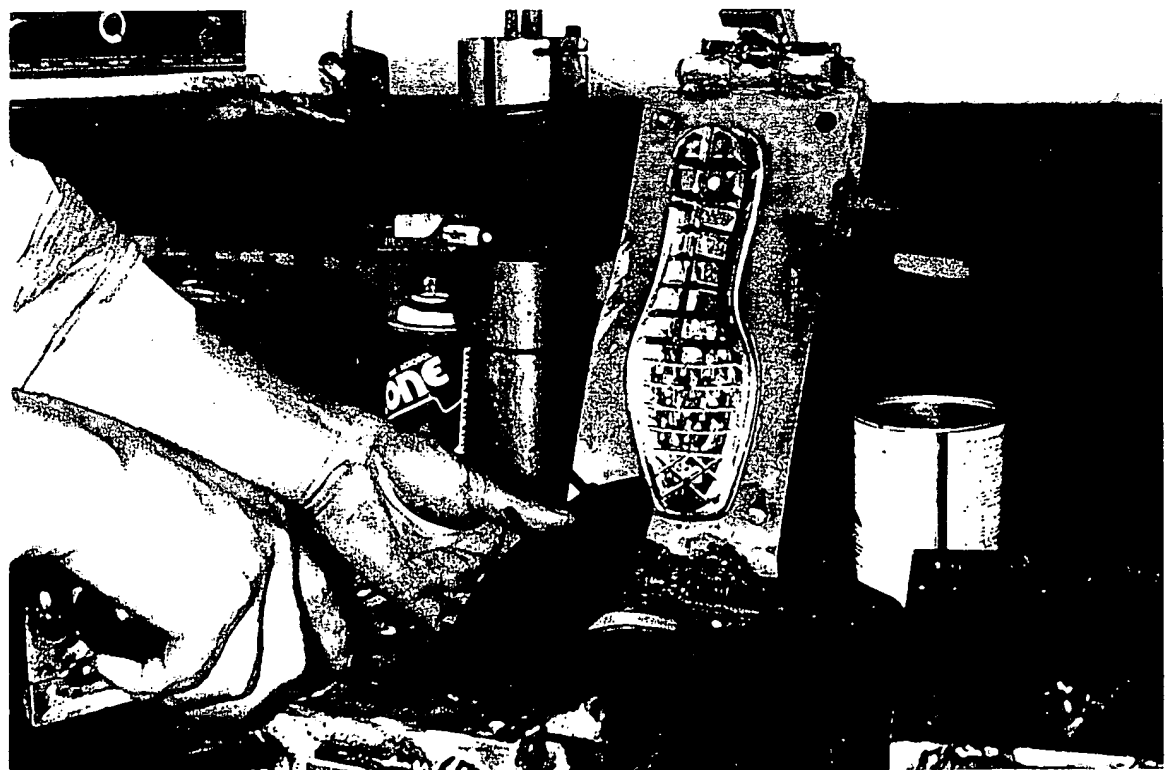
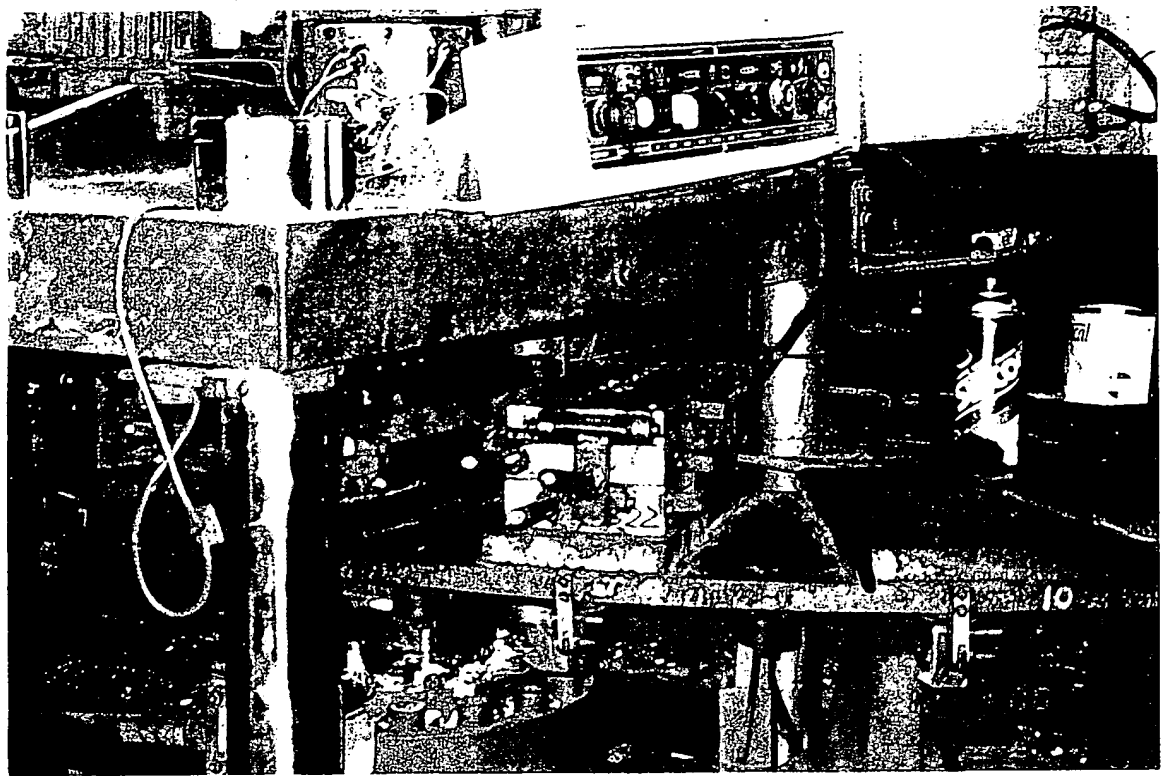


#5











LABORATORY REPORT NO.:

DATE:

TO: E.S. Originals, Inc.  
450 West 33 Street  
New York, NY 10001

ATTN: Marianna Buttacavoli

SUBJECT: One Half (1/2) Pair of a Women's One Band Open Heel/Open Toe, Ankle Strap Footwear, featuring a Textile Upper and a Textile Outsole; Labeled: ESNY; Style: PP504-1; Color: Black; Made in Taiwan.

REASON FOR ANALYSIS: To determine the constituent material of the upper and outsole, and classification of the footwear under the Harmonized Tariff Schedule of the U.S. The U.S. Customs Laboratory Method 64-01 was used as a guideline.

FINDINGS: Laboratory examination, including microscopic examination and burning tests, indicate the following:

- |                          |  |         |
|--------------------------|--|---------|
| <input type="checkbox"/> | Constituent Material of the Upper  | Textile |
| <input type="checkbox"/> | Constituent Material of the Outsole. Greatest Surface Area in Contact with the Ground. | Textile |

Based on the above analysis, as constructed, the submitted footwear with the outsole and the upper of textile is classifiable under subheading 6405.20.9060, HTSUSA, as Other Footwear, with uppers of textile materials, Other. The rate of duty is 12.5 percent ad valorem.

It should be noted that this information is provided to our clients to assist them in estimating duty rates and/or in designing their product. has no connection whatsoever with U.S. Customs, and this classification should not be considered as an official ruling. Our report is provided using the most recent information regarding the Harmonized Tariff Schedule. Our findings may be contrary to U.S. Customs interpretations.

NOTE: Unless notified in writing, all samples will be disposed of after thirty (30) days.